

# DATA SHEET

## SURGE CHIP RESISTORS

AUTOMOTIVE GRADE

SR series

1%, 0.5%

sizes 0402/0603/0805/1206/1210/1218/2010/2512

RoHS compliant & Halogen free





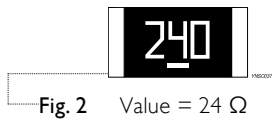
**MARKING**

**SR0402**

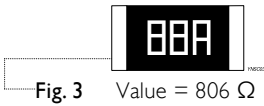


No Marking

**SR0603**

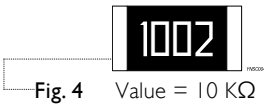


1%, 0.5%, E24 exception values 10/11/13/15/20/75 of E24 series



1%, 0.5%, E96 refer to EIA-96 marking method, including values 10/11/13/15/20/75 of E24 series

**SR0805 / SR1206 / SR1210 / SR1218 / SR2010 / SR2512**



Both E-24 and E-96 series: 4 digits, ±0.5% & ±1%  
 First three digits for significant figure and 4th digit for number of zeros

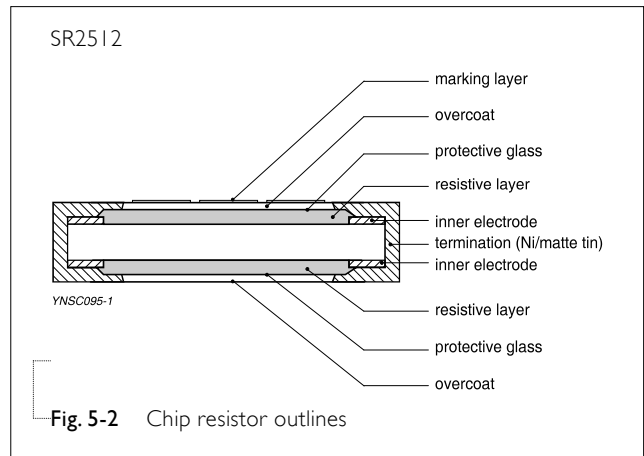
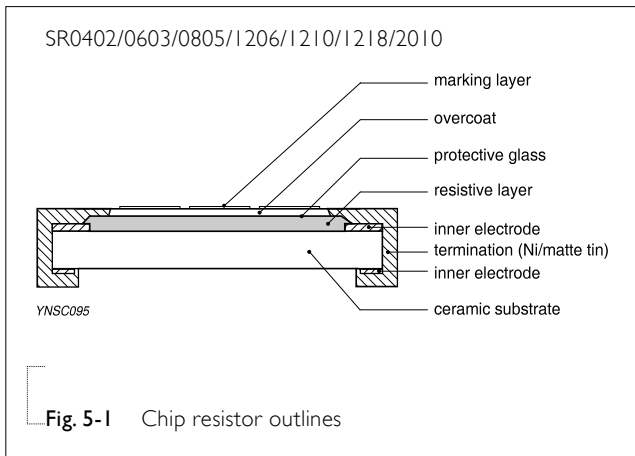
**NOTE**

For further marking information, please refer to data sheet “Chip resistors marking”.

**CONSTRUCTION**

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive glaze. The resistive glaze is covered by a lead-free glass. The composition of the glaze is adjusted to give the approximately required resistance value. The whole element is covered by a protective overcoat. The top of overcoat is marked with the resistance value. Finally, the two external terminations (Ni/matte tin) are added, as shown in Fig.5.

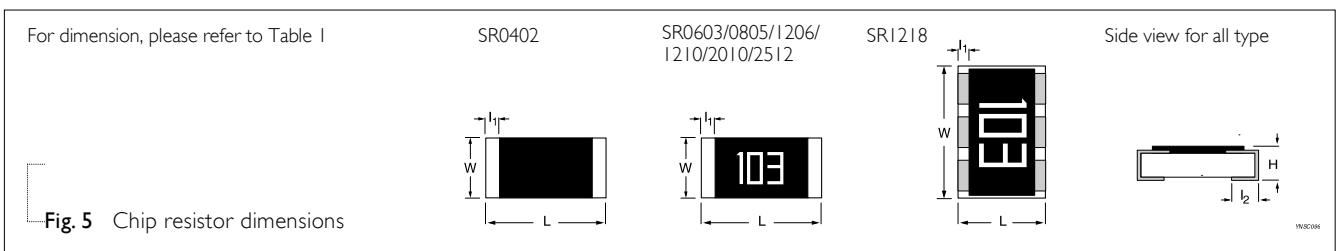
**OUTLINES**



**DIMENSIONS**

Table I

| TYPE   | L (mm)    | W (mm)    | H (mm)    | l <sub>1</sub> (mm) | l <sub>2</sub> (mm) |
|--------|-----------|-----------|-----------|---------------------|---------------------|
| SR0402 | 1.00±0.05 | 0.50±0.05 | 0.35±0.05 | 0.20±0.10           | 0.25±0.10           |
| SR0603 | 1.60±0.10 | 0.80±0.10 | 0.45±0.10 | 0.25±0.15           | 0.25±0.15           |
| SR0805 | 2.00±0.10 | 1.25±0.10 | 0.50±0.10 | 0.35±0.20           | 0.35±0.20           |
| SR1206 | 3.10±0.10 | 1.60±0.10 | 0.55±0.10 | 0.45±0.20           | 0.40±0.20           |
| SR1210 | 3.10±0.10 | 2.60±0.15 | 0.55±0.10 | 0.45±0.15           | 0.50±0.20           |
| SR1218 | 3.10±0.10 | 4.60±0.10 | 0.55±0.10 | 0.45±0.20           | 0.40±0.20           |
| SR2010 | 5.00±0.10 | 2.50±0.15 | 0.55±0.10 | 0.55±0.15           | 0.50±0.20           |
| SR2512 | 6.35±0.10 | 3.10±0.15 | 0.55±0.10 | 0.60±0.20           | 0.50±0.20           |



**ELECTRICAL CHARACTERISTICS**

Table 2

| TYPE   | POWER | RESISTANCE RANGE                     | CHARACTERISTICS             |                      |                       |                                 |                                       |
|--------|-------|--------------------------------------|-----------------------------|----------------------|-----------------------|---------------------------------|---------------------------------------|
|        |       |                                      | Operating Temperature Range | Max. Working Voltage | Max. Overload Voltage | Dielectric Withstanding Voltage | Temperature Coefficient of Resistance |
| SR0402 | 1/16W | E24/E96 0.5%, 1%<br>1 Ω ≤ R ≤ 100 KΩ | -55 °C to +155 °C           | 50 V                 | 100 V                 | 100 V                           | ±200 ppm/°C                           |
|        | 1/8W  |                                      |                             |                      |                       |                                 |                                       |
|        | 1/5W  |                                      |                             |                      |                       |                                 |                                       |
| SR0603 | 1/10W |                                      |                             | 75V                  | 150V                  | 150V                            |                                       |
|        | 1/5W  |                                      |                             |                      |                       |                                 |                                       |
|        | 1/4W  |                                      |                             |                      |                       |                                 |                                       |
| SR0805 | 1/8 W |                                      |                             | 150V                 | 300V                  | 300V                            |                                       |
|        | 1/4W  |                                      |                             |                      |                       |                                 |                                       |
|        | 1/3W  |                                      |                             |                      |                       |                                 |                                       |
| SR1206 | 1/2W  |                                      |                             | 200 V                | 400 V                 | 500 V                           |                                       |
|        | 3/4W  |                                      |                             |                      |                       |                                 |                                       |
|        | 1/4 W |                                      |                             |                      |                       |                                 |                                       |
| SR1210 | 1/2W  | 200 V                                | 400 V                       | 500 V                |                       |                                 |                                       |
| SR1218 | 1 W   | 200 V                                | 400 V                       | 500 V                |                       |                                 |                                       |
| SR2010 | 3/4 W | 200 V                                | 400 V                       | 500 V                |                       |                                 |                                       |
| SR2512 | 1 W   | 200 V                                | 400 V                       | 500 V                |                       |                                 |                                       |
|        | 2W    |                                      |                             |                      |                       |                                 |                                       |

**FOOTPRINT AND SOLDERING PROFILES**

Recommended footprint and soldering profiles, please refer to data sheet “Chip resistors mounting”.

**PACKING STYLE AND PACKAGING QUANTITY**

Table 3 Packing style and packaging quantity

| PACKING STYLE            | REEL DIMENSION | SR0402 | SR0603/0805/1206 | SR1210 | SR1218/2010/2512 |
|--------------------------|----------------|--------|------------------|--------|------------------|
| Paper taping reel (R)    | 7" (178 mm)    | 10,000 | 5,000            | 5,000  | ---              |
|                          | 13" (330 mm)   | 50,000 | 20,000           | 20,000 | ---              |
| Embossed taping reel (K) | 7" (178 mm)    | ---    | ---              | ---    | 4,000            |

**NOTE**

I. For paper/embossed tape and reel specification/dimensions, please refer to data sheet “Chip resistors packing”.

**FUNCTIONAL DESCRIPTION**

**OPERATING TEMPERATURE RANGE**

Range: -55 °C to +155 °C

**POWER RATING**

Each type rated power at 70 °C:

- SR0402: 07 = 1/16W; 7W = 1/8W; 7T=1/5W
- SR0603: 07 = 1/10W; 7W = 1/5W; 7T=1/4W
- SR0805: 07 = 1/8W; 7W = 1/4W; 7T=1/3W; 47=1/2W
- SR1206: 07 = 1/4W; 7W = 1/2W; 7T=3/4W
- SR1210: 07 = 1/2W
- SR1218: 07 = 1W
- SR2010: 07 = 3/4W
- SR2512: 07 = 1W; 7W=2W

**RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

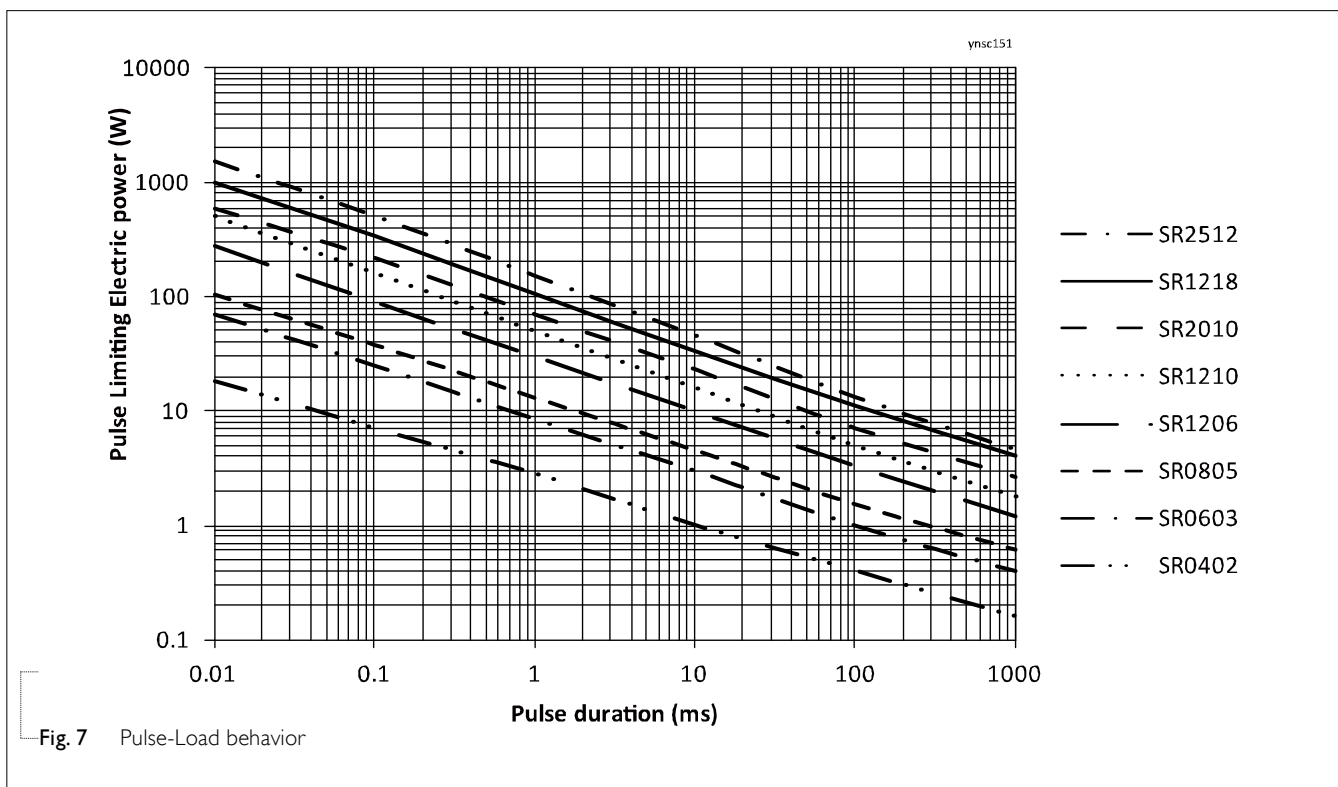
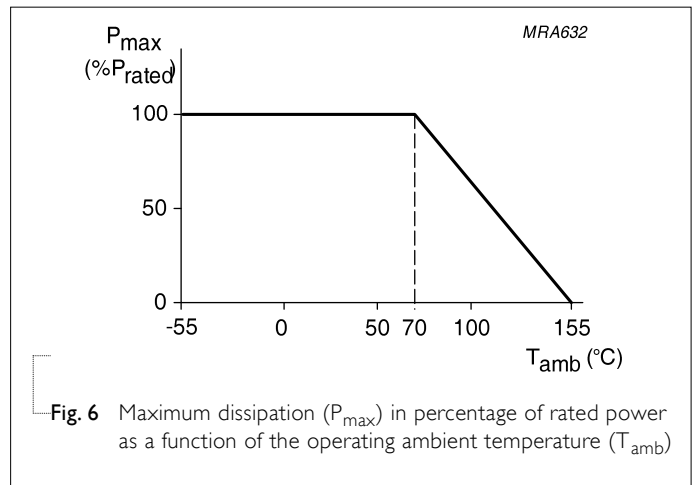
Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

R = Resistance value (Ω)

**PULSE LOAD BEHAVIOR**



**TESTS AND REQUIREMENTS**

Table 4 Test condition, procedure and requirements

| TEST   | TEST METHOD                                  | PROCEDURE   | REQUIREMENTS                        |
|--|--|---|-------------------------------------|
| Temperature<br>Coefficient of<br>Resistance (T.C.R.) | MIL-STD-202 Method 304                       | At +25/-55 °C and +25/+125 °C<br><br><b>Formula:</b><br>$T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$<br>Where<br>t <sub>1</sub> = +25 °C or specified room temperature<br>t <sub>2</sub> = -55 °C or +125 °C test temperature<br>R <sub>1</sub> = resistance at reference temperature in ohms<br>R <sub>2</sub> = resistance at test temperature in ohms | Refer to table 2                    |
| Short Time Overload                                  | IEC60115-1 4.13                              | 2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature  | ±(2.0%+0.05 Ω)                      |
| High Temperature Exposure                            | IEC 60068-2-2                                | 1,000 hours at T <sub>A</sub> = 155 °C ±5 °C, unpowered   | ±(2.0%+0.05 Ω)                      |
| Humidity   | IEC 60115-1 4.24.2                           | Steady state for 1,000 hours at 40 °C / 95% R.H.<br>RCWV applied for 1.5 hours on and 0.5 hour off  | ±(3.0%+0.05 Ω)                      |
| Life   | IEC 60115-1 4.25.1<br>MIL-STD-202 Method 108 | 1,000 hours at 70±2 °C, RCWV applied for 1.5 hours on, 0.5 hour off, still-air required   | ±(2.0%+0.05 Ω)                      |
| Resistance to Soldering Heat                         | IEC 60115-1 4.18<br>MIL-STD- 202 Method 210  | Condition B, no pre-heat of samples<br>Lead-free solder, 260±5 °C, 10±1 seconds immersion time<br>Procedure 2 for SMD: devices fluxed and cleaned with isopropanol  | ±(1.0%+0.05 Ω)<br>No visible damage |
| Temperature Cycling                                  | JESD22-A104C                                 | -55/+125 °C for 1 cycle per hour, with 1,000 cycles.<br>Devices mounted   | ±(1.0%+0.05 Ω)                      |

| TEST                       | TEST METHOD      | PROCEDURE  | REQUIREMENTS                                    |
|----------------------------|------------------|--|---|
| Solderability<br>- Wetting | J-STD-002        | Electrical Test not required Magnification 50X<br>SMD conditions:<br>Immerse the specimen into the solder pot at 245±3°C for 2±0.5 seconds.  | Well tinned (≥95% covered)<br>No visible damage |
| Board Flex                 | IEC 60115-1 4.33 | Chips mounted on a 90mm glass epoxy resin PCB (FR4)<br><b>Bending for 0402: 5mm</b><br><b>0603 &amp; 0805: 3mm</b><br><b>1206 and above: 2mm</b><br>Holding time: minimum 60 seconds | ±(1.0%+0.05 Ω)                                  |

REVISION HISTORY

| REVISION  | DATE          | CHANGE NOTIFICATION | DESCRIPTION   |
|-----------|---------------|---------------------|---|
| Version 2 | Oct. 02, 2017 | -                   | - Add SR0402 7T (triple power), SR0805 47 (quadruple power), SR2512 7W (double power) |
| Version 1 | Nov. 11, 2016 | -                   | - Update 7T power for 1206  |
| Version 0 | Dec. 01, 2015 | -                   | - New product datasheet   |

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